

## **Concorde Battery Corporation**

2009 San Bernardino Road West Covina, California, USA 27106

RG-125 & RG-126

24 VOLT 3.5 Ah, VALVE REGULATED, LEAD-ACID, AIRCRAFT BATTERY

**DECLARATION OF DESIGN PERFORMANCE** 

TO THE REQUIREMENTS OF

RTCA DO-293 and IEC 60952

Applications: Fixed and Rotary Wing Aircraft, Fuselage Mounted Short Bros. Ltd. Model No. SD3-30, SD3-60; BH.125, DH.125 and HS.125 Multiple Models.

Note: Applications may not be a complete list of all applications for this battery type.

The item or Technical Data contained herein has been reviewed and approved for general release on the basis that it contains no Export-controlled information.

Characteristic	RTCA DO-293 IEC 60952	Requirement/Performance	Test Report / Reference	
Description	The RG-125 and RG-126 series are both 24 volt, 3.5Ah, valve regulated lead-acid aircraft batteries for emergency power. They both consist of twelve 2 volt cells connected in series. The cells are enclosed by an epoxy fuse coated aluminum container and cover. The RG-125 and RG-126 are identical in construction except to the mounting provisions that are built into the container. The battery hold down on the RG-125 is incorporated into the outer housing. The RG-126 has no hold down feature.			
	The electrolyte is a sulfuric acid and water solution and is absorbed within the battery plates and separators. There is no free electrolyte. See Material Safety Data Sheet for hazardous material identification and precautions.  The RG-125 and RG-126 are substantially identical both electrically and mechanically. The mechanical differences are limited to the hold down on the RG-125 and the connector.			
Format	IEC 60952-2	Concorde Drawing No. RG-125 Concorde Drawing No. RG-126		
Connector	IEC 60952-2	The battery is equipped with a military specification circular connector: RG-125 - MS3102A 20-24S RG-126 - MS3102A 16-10P		
Mass		5.4 Kg (11.95 lbs.) Max.		
Charging method	IEC 60952-1, 4.3	Constant potential at 28.25 +/- 0.25 V		
Any auxiliary requirement:		None		
Ventilation	DO-293, 1.9 IEC 60952-2	Battery is not equipped with vent tubes		
Flammability	IEC 60952-2	Outer container is fire resistant		
Unspillability		Non spill		
<b>Electrical Perform</b>	mance			
Rated Capacity	DO-293, 2.2.2 IEC 60952-1, 5.1.1	3.5 Ah		
Capacity at –18°C	DO-293, 2.2.3 IEC 60952-1, 5.1.2	$3.0$ Ah when discharged at the $C_1$ rate.		
Capacity at –30°C	DO-293, 2.2.4 IEC 60952-1, 5.1.3	2.0 Ah when discharged at the $C_1$ rate.		
Capacity at +50°C	DO-293, 2.2.5 IEC 60952-1, 5.1.4	4.5 Ah when discharged at the $C_1$ rate.		
Power Rating +23°C	DO-293, 2.2.6.1 IEC 60952-1, 5.2.1.1	N/A, for engine starting batteries only		
Power Rating -18°C	DO-293, 2.2.6.2 IEC 60952-1, 5.2.1.2	N/A, for engine starting batteries only		
Power Rating -30°C	DO-293, 2.2.6.3 IEC 60952-1, 5.2.1.3	N/A, for engine starting batteries only		
Rapid Discharge Capacity at 23°C	DO-293, 2.3.1 IEC 60952-1, 5.3.1	2.0 Ah, when discharged at a 10C <sub>1</sub> rate.		

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Rapid Discharge Capacity at -30°C	DO-293, 2.3.2 IEC 60952-1, 5.3.2	0.6 Ah, when discharged at a 10C <sub>1</sub> rate.	
Charge Retention	DO-293, 2.4 IEC 60952-1, 5.4	+23 C - Rating value for design = 95% +50 C - Rating value for design = 60%	
Storage	DO-293, 2.5 IEC 60952-1, 5.5	DO-293 - 1 year storage life test. Battery delivers 100% of rated capacity after 1 year of storage.	
Charge Stability	DO-293, 2.6 IEC 60952-1, 5.6, Class I	OK. Max temperature on charge was $50^{\circ}$ C. Charge current fell during the entire charge period. Capacity at end of test was greater than the C <sub>1</sub> rating.	
Short-circuit Current	DO-293, 2.7 IEC 60952-1, 5.7	Peak current = 321 A at 1 sec Last recorded current = 18 A at 17 sec	
Charge Acceptance	DO-293, 2.8 IEC 60952-1, 5.8	+23 C = 68 %  -18 C (battery with heaters only) N/A  -40 C (battery with heaters only) N/A	
Insulation Resistance	DO-293, 2.9.1 IEC 60952-1, 5.9.1	All samples successfully met the test requirements.	
Dielectric Strength	DO-293, 2.9.2 IEC 60952-1, 5.9.2	All samples successfully met the test requirements.	
Duty Cycle Performance	DO-293, 2.10 IEC 60952-1, 5.10	N/A	
Water consumption Test	DO-293, 2.11 IEC 60952-1, 5.11	N/A	
Overcharge Endurance	DO-293, no requirement IEC 60952-1, 5.12	Not Tested	
Cyclic Endurance	DO-293, 2.12 IEC 60952-1, 5.13	100 cycles.	
Deep Discharge	DO-293, 2.13 IEC 60952-1, 5.14	All samples successfully met the test requirements.	
Induced Destructive Overcharge	DO-293, 2.14 IEC 60952-1, 5.15	All samples successfully met the test requirements.	
Electrical Emissions	DO-293, 2.15 IEC 60952-1, 5.16	N/A, Battery contains no active electronics.	
<b>Environmental Pe</b>	erformance		
Vibration	DO-293, 3.1 IEC 60952-1, 6.1	Random vibration per Curve C, Section 8, DO-160E, 1 hour per axis. OK	
Acceleration	DO-293, no requirement IEC 60952-1, 6.2	Not tested	
Operational Shock	DO-293, 3.3.1 IEC 60952-1, 6.3, Class I	Category B, DO-160E - OK	

Characteristic	RTCA DO-293 IEC 60952	Requirement/Performance	Test Report / Reference
Crash Safety Shock	DO-293, 3.3.2 IEC 60952-1, 6.4, Class I	Category B, DO-160E, Impulse and sustained - OK. Sustained per DO-160E Table 7-1, Aircraft Type 5, Test Type R, 20g's in each orientation.	
Explosion Containment	DO-293, 3.4 IEC 60952-1, 6.4	All samples successfully met the test requirements.	
Gas Emission	DO-293, no requirement IEC 60952-1, 6.5	OK - 0.15% H <sub>2</sub>	
Altitude	DO-293, 3.5 IEC 60952-1, 6.6	Tested to 20,621m (67,654 ft) IAW DO-293 OK	
Rapid Decompression	DO-293, 3.5.2 IEC 60952 no reqmt	Tested from 2,300m (8,000 ft) to 20,621m (67,654 ft) IAW DO-293 OK	
Temperature Shock	DO-293, 3.6 IEC 60952-1, 6.7	Tested from +85°C to -55°C IAW DO-293. Sample successfully met the test requirements.	
Fungus Resistance	DO-293, 3.7 IEC 60952-1, 6.8	DO-160D Category F. All samples successfully met the test requirements.	
Humidity	DO-293, 3.8 IEC 60952-1, 6.9	Qualified to DO-293 and DO-160E, Category B.	
Fluid Contamination	DO-293, 3.9 IEC 60952-1, 6.10	Test was performed on representative material samples. Fluids tested: Fuels  Aviation Jet A fuel Aviation piston engine fuel (100LL AVGAS)  Hydraulic fluids Mineral based (MIL-H-5606) Non-mineral based synthetic (MIL-PRF-83282 and MIL-PRF-87257)  Lubricating oils Mineral based (MIL-L-6081) Ester based synthetic (MIL-L-23699) Internal combustion engine SAE 15W40  Solvents and cleaning fluids Isopropyl alcohol (TT-I-735) Denatured alcohol  De-icing fluid Ethylene Glycol Propylene Glycol AMS 1424 (SAE AEA Type I) AMS 1428 (SAE AEA Type VI)  Insecticides - none Sullage - none Disinfectants (heavy duty phenolics) - none Coolant dielectric fluid - none Fire extinguishants - none	
Salt Spray	DO-293, 3.10 IEC 60952-1, 6.11	Qualified to DO-293 and DO-160E, Category S.	

Characteristic	RTCA DO-293 IEC 60952	Requirement/Performance	Test Report / Reference
Physical Integrity at High Temperature	DO-293, 3.11 IEC 60952-1, 6.12	All samples successfully met the test requirements.	
Flammability	DO-293, no requirement IEC 60952-1, 6.13	Not tested. Fire resistant by definition, see FAR 1.1	
Electrolyte Resistance	DO-293, 3.12 IEC 60952-1, 6.14	All samples successfully met the test requirements.	
Thermal Sensors	DO-293, 3.13 IEC 60952-1, 6.15	N/A	
Component Qualification tests	DO-293, 3.14 IEC 60952-1, 6.16	All samples successfully met the test requirements.	
Battery Airtightness	DO-293, no requirement IEC 60952-1, 6.17	N/A	
Cell Baffle	DO-293, no requirment IEC 60952-1, 6.18	N/A, applies only to Ni-Cd batteries only.	
Strength of Receptacle	DO-293, 3.15 IEC 60952-1, 6.19	N/A	
Handle Strength	DO-293, 3.16 IEC 60952-1, 6.20	N/A	

N/A = Not Applicable

Authentication:

Manufacturer. Concorde Battery Corporation

Signed: .....

Name of signatory: John B. Timmons, PE
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